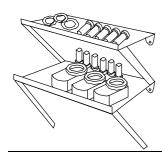


Research, Development & Engineering

Tallaght Business Park, Dublin, Ireland

Description Sheet Product 8202 JANUARY 1997



Metal Protection Oil Spray

DESCRIPTION

Loctite 8202 is a low viscosity mineral oil based penetrating fluid which protects inaccesible surfaces from corrosion. This product does not contain silicone. acid or chlorinated solvents.

APPLICATION

Non-drying, this product is used to protect machined parts, tools, moulds and equipment during indoor storage.

DIRECTIONS FOR USE

Shake well before use

Spray on to clean parts, where possible, from a distance of 20 - 30cm to give a uniform film.

PRODUCT PROPERTIES

Base	Mineral oil
Colour	Clear Yellow
Odour	Light
Density @ 25°C, g/ml	0.8
NFT 60 101/ISO 675/DIN 51 757	
Viscosity @ 20°C, mm²/s	12
NFT 60 100/ISO 3104.3105	
DIN 51 562	
Flash point, °C	Not applicable
NFT 60 118/DIN/ISO 2592	
Base Oil Viscosity @ 40°C,	2.4
NFT 60 100/DIN 51562, mm ² /s	
AEROSOL CHARACTERISTICS	
Propellant,	CO_2
Weight, %	3
<u>PERFORMANCE</u>	
 Corrosion on Copper 	1a
3 hours @ 100°C	
ASTM D4048/NFM 07 015/	
ISO 2160/IP 112	
 Salt Spray Test (5%, 35°C) 	0 - 24hr Ri 0
NFX 41002	24 - 48hr Ri 1
(Ri NFT 30 071/ISO 4628)	48 - 72hr Ri 2
,	72 - 96hr Ri 3

Recommended Operating Temperature Range, °C

Ri 4

Ri 5

96 - 120hr after 120hr

-30 to +50